



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

ENGINEERING CHANGE REQUEST

ECR 42

Date Opened:	9/8/20 12:53 PM	Requested By:	Drouin, Steven
Type:	Drawing/Pattern Change	Requester*:	Black, Ross
Priority:	Low	DE Approver*:	Shepherd, David
Status:	Under Review	Responsible Engineer:	Fuentes, Roberto
Reason:		ECR Specialist:	Drouin, Steven
Expense:	0	ECR Lead*:	Drouin, Steven
Target Date:		DM:	Seib, Victoria
Execution Date:			
ECR Approval No:			
RE (R&D):		**BRIEF DESCRIPTION**:	D120-639 WEARPLATE
Status Note:		DESCRIPTION/ ADR CONTENT**:	D5632 WEARPLATE UPDATE DRAWING TO INDICATE THE CORRECT DIRECTION OF THE WEARPLATE

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
----------	------------------	----------------------------	---	-------------------

PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
D5632-041		On hold	MID Wearplate, LH	Sub-assembly	D5632-041 D5632-041		
D5632-042		On hold	MID Wearplate, RH	Sub-assembly	D5632-042 D5632-042		

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
D5632-041		4 Quarantine	0 *	0 *
D5632-042		4 Quarantine	0 *	0 *

ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD 639	Sustain Engineering		Active

EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (D5632 Rev. B), Update/Create MDL (MDL-D120-639 Rev. C)
3. ECR Lead Assessment - Status During ECR	UR - Limited Release
4. Production Type	In-house production (D5632 Rev. B)
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors (D5632 Rev. B, (FWD Direction was corrected and model on drawing was wrong))
6A. Production Impact	Update/Create BOMs & Routes (Update Routes to add new rev DXF, D5632 Rev. B, (FWD Direction was corrected and model)), Update/Create Waterjet Program (Update Routes to add new rev DXF, D5632 Rev. B,)
7. Final Impacts	Paperwork Update (MDL-D120-639 Rev. C Change number could be changed), Parts Must Comply (D5632 Rev. B, direction of FWD Will need to be corrected, and Check part number to match the drawing .)
9. Sustaining Cost Grouping	Poor Quality (D5632 Rev. B,(FWD Direction was corrected and model on drawing was wrong))